



SEQUEL 1485

DESCRIPTION:

SEQUEL[®] 1485 engineered polyolefin material is designed for large automotive exterior applications that require ductile impact properties at low temperatures, improved scratch and mar resistance, and excellent paintability and processability.

APPLICATIONS:

Bumper fascias

PROPERTY	TYPICAL VALUE	UNITS	TEST METHOD
PHYSICAL			
Density	0.97	g/cm ³	ISO 1183
As Molded Mold Shrinkage	.007 -.010	mm/mm	ISO 294
After Bake Mold Shrinkage	.010 - .013	mm/mm	ISO 294
Melt Flow Rate	20.0	g/10 min	ISO 1133
MECHANICAL			
Flexural Modulus	1080	MPa	ISO 178 <i>80x10x4mm specimen, 2 mm/min</i>
Tensile Strength at Yield	19.0	MPa	ISO 527-1 and 527-2 <i>150x10x4 mm specimen, 50 mm/min</i>
Multiaxial Impact Strength @ 23°C	19	J	ASTM D3763 <i>2.2 m/s</i>
THERMAL			
CLTE	6.5 x 10 ⁻⁵	mm/mm/°C	ASTM E228 <i>-30°C to 80°C</i>

5/1/03

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